



2022 HARLEY PANAMERICA MUFFLER INSTALLATION INSTRUCTIONS
PART# 1P187SS+B

Congratulations on owning a Genuine set of Bassani Xhaust Pipes. Bassani Pipes are designed for maximum sound and performance. Please follow the instructions below for installation. If you have any questions please call our tech line at 714-630-1821. Thank you!

CAUTION: Wrapping of Pipe with Heat Tape may adversely affect the pipe & will Void Warranty!

	T O O L S R E Q U I R E D	5/16" Nut driver	T-50 Torx Socket. 4mm & 5mm Allen Sockets. 8mm, &13mm Sockets
		Ratchet 3/8"	T-30 T-40 Torx Driver

READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

H A R D W A R E	2= #28 Hose Clamps			

Bassani Replacement Muffler

E X H A U S T S Y S T E M	1. Stainless Muffler Body Part No. 03-00705 Part No B302518 or Black Muffler Body Part No. 03-0070SB Baffle 3" x 2-1/2"	
	2. Slash Cut Billet Aluminum End Cap (BE40A) or Black End Cap (BE40AB)	
	3. Heatshield stainless or black	

WARNING: The parts contained in this box may not be legal for sale and/or installation on Motorcycles operated on public roads in California. The California Air Resources Board (CARB) does not permit the use of aftermarket emission-related parts that alter the performance of OEM emission-related devices unless CARB has issued an Executive Order, other than on racing vehicles on closed courses. Check your local laws and manufacturers information.



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REMOVAL INSTRUCTIONS

1. Remove the heat shield between the muffler and canister using a T-30 Torx Driver and a 5/16" nut Driver.
2. Next remove the muffler using a 9/16" socket at the clamp and a T-40 torx driver at the muffler mounting bracket.

INSTALLATION INSTRUCTIONS

1. Using the original muffler clamp install the Bassani Slip On Muffler. Attach the bracket using the stock mounting bolt. Tighten the bolt and then the clamp.
2. Fit the #28 clamps to the heatshield with the hex heads of the clamps facing downward.
3. Install the heatshield to the pipe between the muffler and canister.
4. Rotate heatshield for best fit and tighten clamps in place.
5. Wipe down the muffler and heatshield with a no residue leaving cleaner to remove any grease or finger prints before starting to avoid staining the finish when the system heats up.



Thank you for choosing Bassani Xhaust.

The following information is provided to help you enjoy the added benefits of riding with Bassani.

EXHAUST CARE AND MAINTENANCE

- Due to the effects of normal engine vibration you should check hardware frequently.
- Clean with a soft cloth and Rubbing Alcohol or glass cleaner to remove fingerprints and any residue prior to starting. Fingerprints or any residue will stain the finish when pipes get hot.
- DO NOT use an abrasive cleaner or coarse cloth on any chrome plated surface.
- Use glass cleaner and a soft clean cloth to shine and maintain brilliance.
- Cure the finish (chrome or coated) by running the engine at idle/low rpm for 30 seconds to 1 minute. Stop engine and allow pipes to cool. Repeat this step 3-4 times.

MANUFACTURER'S GUARANTEE

- Bassani provides a warranty on manufacturing defects. Manufacturing defects include material and workmanship. All components are inspected and carefully packaged before shipping. Any modification to the Bassani Exhaust system, its mounting hardware, or the brackets would void all warranties real or implied.
- With any new exhausts, we recommend changes to carburetor jetting or use of an aftermarket fuel injection control module.
- Black pipes are warranted for 90 days from the date of purchase. Bassani does not guarantee the pipes against discoloration.
- Chrome plating WILL discolor when exposed to high temperature. There is no warranty on exhaust pipes and mufflers with regard to any discoloration. The high exhaust temperatures found in engines exceeds the capabilities of the chrome plating to handle the heat without discoloration. Bluing is caused by tuning characteristics, cam timing, carburetor jetting, overheating, etc. and is not caused by defective manufacturing. No refunds on exhausts pipes once motorcycle is started unless there is a defect.
- Flanges and retaining rings are not included with most aftermarket exhaust for 1984 – UP Evolution and Twin Cam models. Re-use your existing hardware.

DISCLAIMER

- **Federal E.P.A. and state laws make it illegal to remove properly functioning OEM catalytic converters from vehicles which are operated on public streets and highways. Exhaust systems that remove original equipment emission controls are legal in the United States for racing purposes only on motorcycles used in closed course competition and never on public streets or highways.**
- **Bassani Xhaust Motorcycle products are designed for use on motorcycles with non-catalyzed exhaust and/or emission systems. Use on motorcycles subject to E.P.A. and or CARB (California Air Resources Board) regulations constitutes tampering and is a violation of Federal/Local Law unless it can be shown that such use does not cause the motorcycle to exceed applicable Federal/CARB standards.**
- **California does not permit the use of aftermarket exhaust systems that remove original equipment pollution control devices such as catalytic converters and oxygen sensors. Exhaust systems that remove original equipment catalysts are legal in California for racing purposes only on motorcycles used in closed course competition and never on public streets or highways.**
- **Bassani Xhaust is unable to provide a comprehensive list of motorcycles equipped with catalyzed and/or emissions controlled exhaust systems.**
- **Therefore, prior to purchasing a Bassani Xhaust system, components, and or mufflers for your motorcycle it is imperative that you check with an authorized (Franchised) motorcycle dealer to ensure the OEM Motorcycle Exhaust system does not or did not contain a catalytic converter.**

