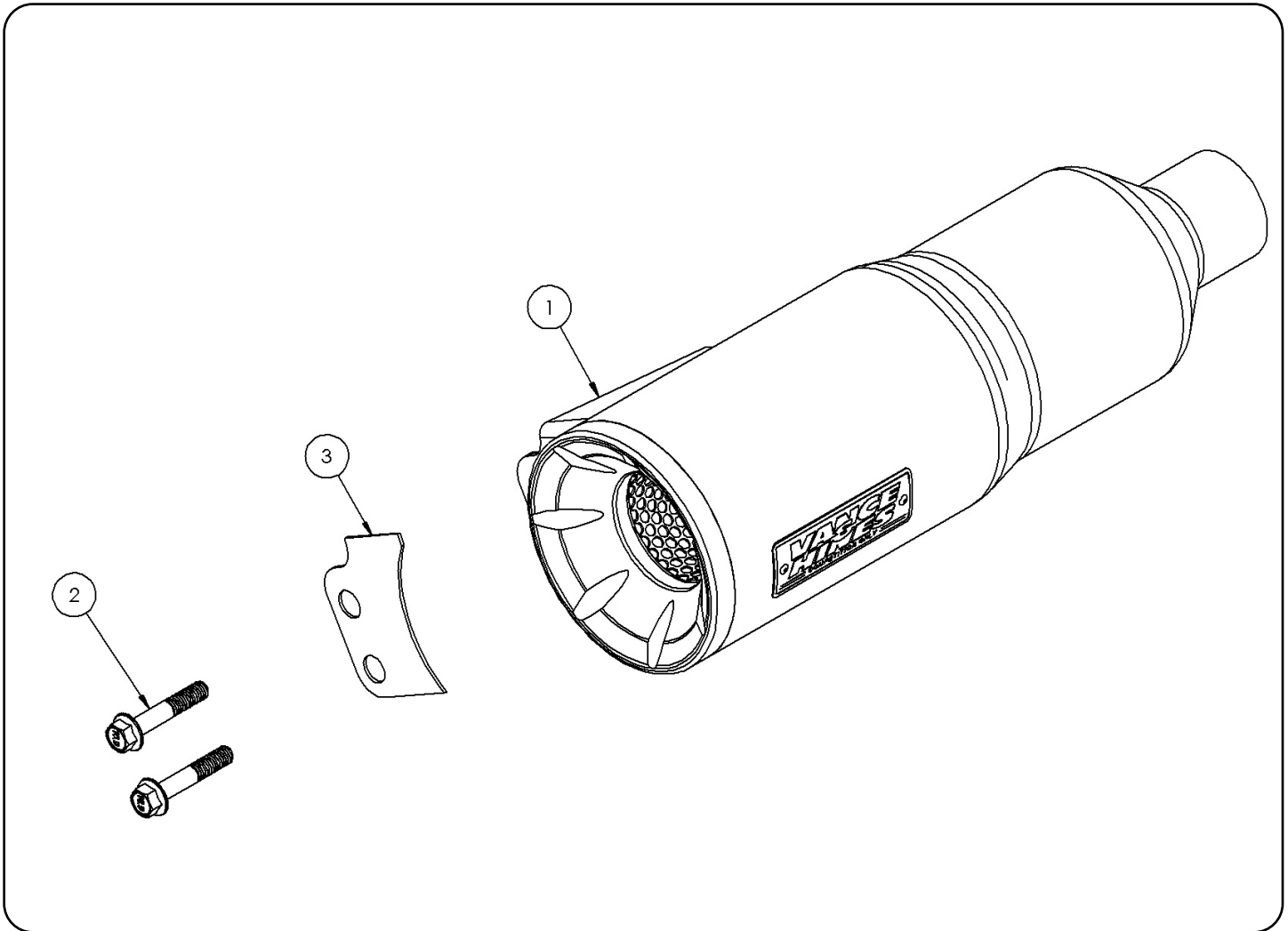




INSTALLATION INSTRUCTIONS:
2025+ INDIAN SCOUT
HI-OUTPUT SLIPON
PART# 18627 / 48627

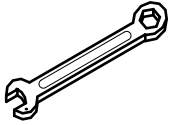
Congratulations, you have purchased the finest exhaust system available for your motorcycle. Your Vance & Hines exhaust is designed and crafted for performance, quality, and style. Please follow the instructions below, check exhaust system for missing or damaged parts and if you need any assistance please contact our technical support line (562) 921-7461.



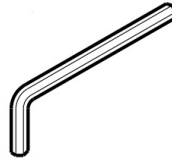
PARTS LIST

NO.	PART #	Description	QTY
1	A421RP / A421RC	MUFFLER CAN ASSY	1
2	A1006HW	M8X1.25X50 HEX FLANGED BOLT	2
3	A166HP	BEAUTI COVER (CHROME ONLY)	1

TOOLS REQUIRED



Combination Wrenches:
10mm, 14mm



Allen Wrench:
5mm

STOCK EXHAUST SYSTEM REMOVAL

1. Loosen the clamp at the front of the muffler.
2. Remove the two bolts that attach the muffler to the stock mounting bracket.
3. Remove the muffler assembly from the vehicle.
4. Remove one rubber isolator and isolator inserts from the stock muffler. Save for use with V&H slip-on

VANCE & HINES EXHAUST INSTALLATION

1. Inspect gasket and clamp. **NOTE:** If damaged replace with Indian part# - 7083034
2. Insert isolator insert into rubber isolator.
3. Carefully slide muffler into header. Be careful not to damage muffler exhaust gasket.
4. Using supplied bolts sandwich rubber isolator and insert between muffler bracket and stock mounting bracket with insert flat against stock mounting bracket. (Fig 1) **NOTE:** Chrome muffler beauty cover will sandwich between bolts and muffler bracket. (Fig 2) **NOTE:** Align muffler so isolator inserts can protrude through muffler bracket for proper preloading of rubber isolator during muffler bolt install
5. Tighten muffler bolts to 15 ft/lbs. Tighten muffler clamp to 10 ft/lbs
6. Be sure all hardware is tight. Before starting the motorcycle, completely clean tail pipes and mufflers with warm soapy water and a clean soft cloth that will not leave residue. Dry with a clean towel. **NOTE:** Any residue, oil, or fingerprints will stain the finish when the exhaust system heats up. Do NOT use anything abrasive to clean black mufflers as it may remove the finish.

FIGURE 1

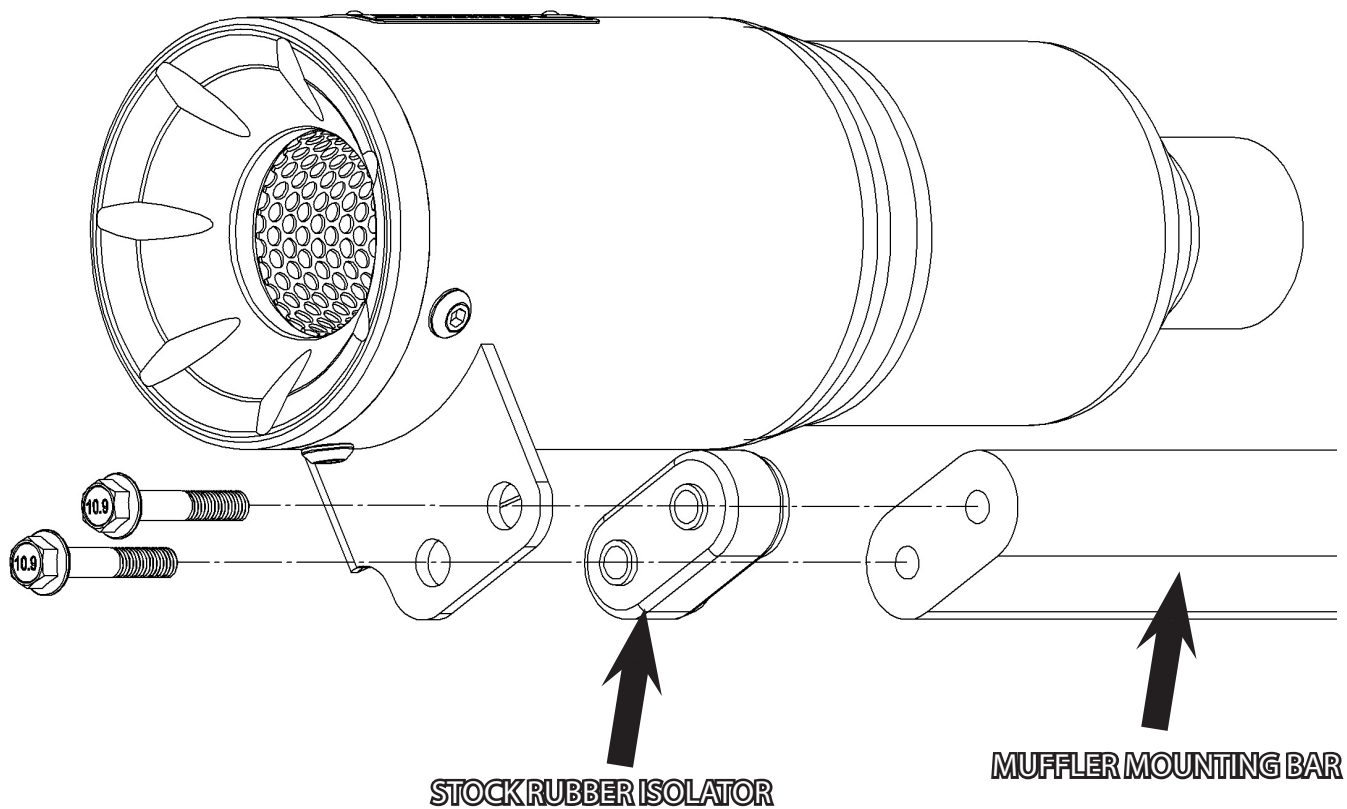
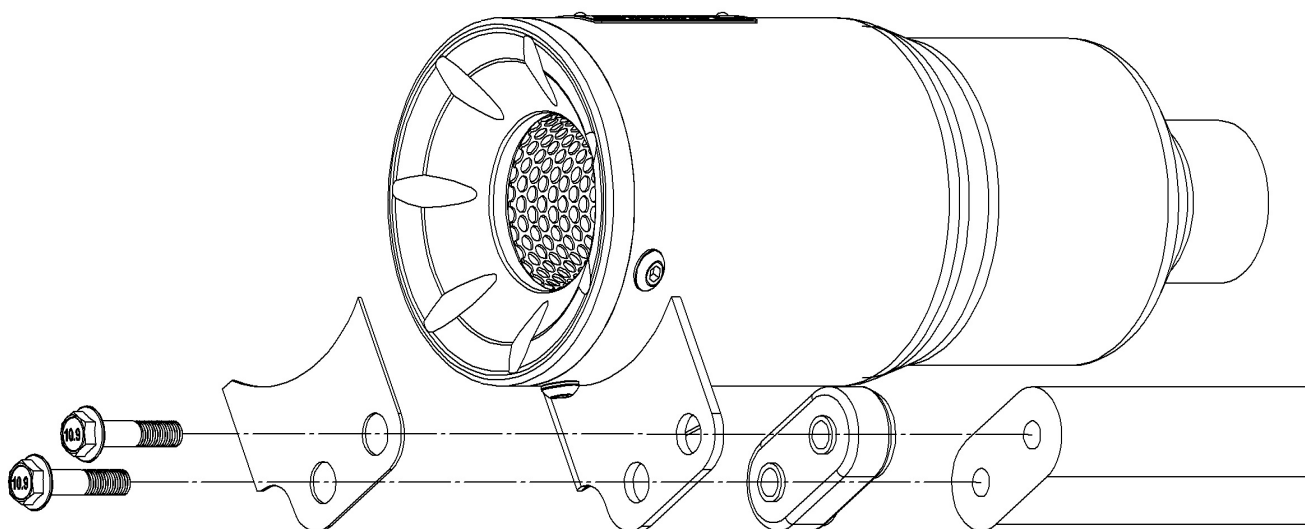


FIGURE 2



EXHAUST CARE (CHROME)

1. When installing a new set of chrome pipes, make sure your hands are clean and free of oil. After installation, thoroughly clean pipes with a soft cloth and cleaning solvent that will leave no residue (glass cleaner, alcohol, acetone, etc...) before starting the motorcycle.
2. It is considered normal for chrome exhaust systems to discolor due to heat.
3. High performance engine tuning utilizing a dyno will likely result in severe discoloration.
4. Avoid long periods of idling as this can cause discoloration. Intake leaks can cause the engine to run lean and overheat and this could lead to discoloration.
5. Make sure there are no exhaust leaks at the junction of the exhaust pipes and cylinder head. We recommend replacing gaskets if they are worn.

EXHAUST CARE (BLACK)

1. When installing a new set of black pipes, make sure your hands are clean and free of oil. After installation, thoroughly clean pipes with warm soapy water and a soft cloth. Dry with a clean towel to remove any residue before starting the motorcycle. Do NOT use anything abrasive to clean pipes.
2. Avoid long periods of idling as this can cause discoloration.
3. Intake leaks can cause the engine to run lean and overheat, this could lead to discoloration.
4. Make sure there are no exhaust leaks at the junction of the exhaust pipes and cylinder head. We recommend replacing gaskets if they are worn.

Emissions Notice:

In California, in order to meet Air Resources Board emissions requirements, certain aftermarket part applications have been identified as replacements, and others have received ARB Executive Orders. All other emissions related aftermarket parts are for competition use only. A list of replacement parts and EO parts, and corresponding fitment is provided at vanceandhines.com/california.

Warranty:

All Vance & Hines products are warranted against defects in material and workmanship for a period of 90 days. This warranty does not cover discoloration or rust. This warranty shall be limited to the repair or replacement of the product, which may be proven defective under normal use. Vance & Hines will not warranty any system that has been abused, misused, improperly installed or modified.

Dealers or distributors are not authorized to make dispositions binding upon Vance & Hines. Vance & Hines will not be responsible for any labor charges incurred in removing or replacing any system under warranty. A return authorization number and a copy of the original purchase invoice must accompany all returns. Parts returned without a return authorization may be refused.

Please Note: Every effort is made for Vance & Hines Exhaust Systems to provide improved cornering clearance. However, due to design and space limitations on some motorcycle models, ground and cornering clearance may not be improved and in some cases may be reduced. Be sure to follow proper installation instructions.

13861 ROSECRANS AVENUE / SANTA FE SPRINGS, CA 90670

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